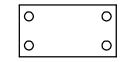
	STRUCT	TUAL STEEL F	OST	FOF	R GRI	DUND	MOL	INTE	) SI	GNS	
POST DES.	NOM SIZE	TORQUE AND HIGH STRENGTH BASE CONNECTION DATA TABLE (IN.)									
NO.*		BOLTS	А	В	С	D	E	F	G	W	R
1	W6×9	§″ ROUND									
2	W6×15	$\times 2\frac{3}{4}''$	5	2	1 4	$2\frac{3}{4}$	1 <del> </del>	<u>3</u> 4	1/2	1/4	11/32
3	W8×18	345 IN./LBS.									
4	W10×22	3// ROUND									
5	W10×26	$\frac{1}{2}$ × 3½"	6	2 4	1 3/8	3 ½	1 1/4	1	<u>3</u>	<u>5</u> 16	13/32
6	W12×26	555 IN./LBS.									

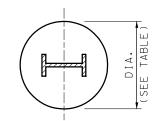
	POST AND FOOTING DATA TABLE												
	POST					FOOTING							
POST DES.			DIA.	A. LEVEL GROUND 6:1 G		6 <b>:</b> 1 G	RADE 4:1 GRADE		ADE	3:1 OR 2:1 GRADE			
NO. *	3120	LBS/FT	LBS/IN	LENGIA		DEPTH	C.Y.	DEPTH	C.Y.	DEPTH	C.Y.	DEPTH	С.Ү.
1	W6	9.0	0.75	3'-0"	15"	3′-0″		3'-2"	0.15	3'-3"	0.16	3′-6″	0.17
2	W6	15.0	1.25	4'-0"	24"	4′-0″	0.47	4'-2"	0.50	4'-3"	0.51	4′-6″	0.54
3	W8	18.0	1.50	4'-6"	28"	4′-6″	0.71	4'-8"	0.73	4'-9"	0.74	5′-0″	0.78
4	W10	22.0	1.83	5′-0″	36"	5′-0″	1.31	5′-2″	1.36	5′-3″	1.39	5′-6″	1.45
5	W10	26.0	2.17	5'-0"	36"	5′-0″	1.31	5′-3″	1.37	5′-5″	1.43	5′-9″	1.52
6	W12	26.0	2.17	5′-6″	36"	5′-6″	1.44	5′-9″	1.52	5'-11"	1.56	6′-3″	1.65

SHEET METAL BOLT RETAINER CUT FROM 30 GAGE GALVANIZED SHEET METAL. PLACE BETWEEN BASE PLATES. SIZE VARIES TO FIT PLATE. BOLT HOLES TO BE 16" LARGER THAN REQUIRED BOLT SIZE.

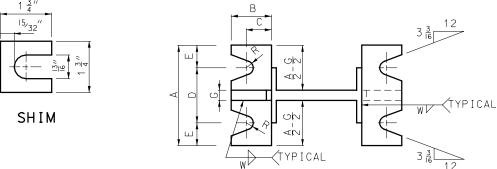
DETAIL A

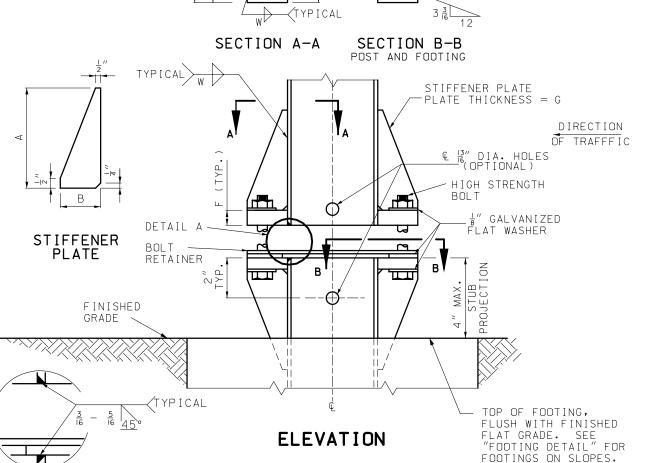


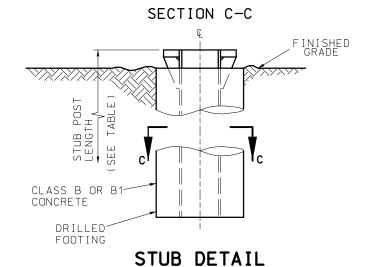
\* FOR POST DESIGNS NUMBERS 3, 4, 5 AND 6
HAVING WEIGHTS GREATER THAN 18LBS./FT.,
POSTS SHALL BE SPACED AT LEAST 7' APART.
FOR POST DESIGNS NUMBERS 1 AND 2, POSTS
MAY BE SPACED LESS THAN 7' APART. DO NOT
USE THREE NUMBER 1 OR 2 POSTS WITH A SIGN
WIDTH OF LESS THAN 10'-6".

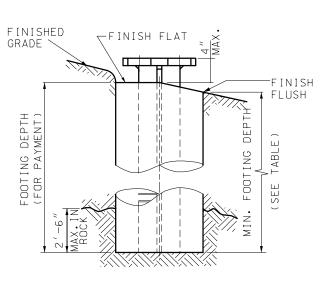


#### BOLT RETAINER









FOOTING DETAIL

GENERAL NOTES:

DESIGN SPECS: AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS. LUMINAIRES AND TRAFFIC SIGNALS — 1985.

POSTS TO BE GALVANIZED AFTER FABRICATION.

METAL PROJECTING BEYOND THE PLANE OF THE PLATE FACE WILL NOT BE ALLOWED.

REMOVE ALL GALVANIZING RUNS OR BEADS IN THE WASHER AREA.

ALL STRUCTURAL STEEL STIFFENER PLATES AND BASE PLATES, FOR GROUND MOUNTED SIGNS SHALL MEET THE REQUIREMENTS OF ASTM A 36 OR AASHTO M 223 GRADE 50, OR AASHTO 222, MINIMUM YIELD 50,000 PSI.

IN THE EVENT THE DISTANCE BETWEEN THE TOP OF THE FOOTING AND THE BOTTOM OF THE SIGN IS LESS THAN 7'-9", THE SIGN HEIGHT AND POST LENGTH IS TO BE INCREASED SUFFICIENTLY TO ACCOMMODATE THIS MINIMUM SPACING.

HINGE PLATES NOT REQUIRED ON SINGLE POST SIGNS OR ANY SIGNS USING PIPE POSTS.

NUTS ON HINGE PLATE BOLTS SHALL BE TIGHTENED TO THE REQUIRED MINIMUM BOLT TENSION VALUES SHOWN IN TABLE 1 SEC. 1080 OF THE STANDARD SPECIFICATIONS.

THE NUT SHALL BE FREE RUNNING. IF THE NUT WILL NOT SPIN ON THE BOLT BECAUSE OF GALVANIZING IRREGULARITIES, A LUBRICANT SHALL BE APPLIED.

ALL BREAKAWAY ASSEMBLY BOLTS SHALL BE TIGHTENED IN A SYSTEMATIC MANNER TO THE PRESCRIBED TORQUE SHOWN ON THIS DRAWING.

EACH BREAKAWAY ASSEMBLY BOLT SHALL BE LOOSENED AND RE-TIGHTENED TO THE REQUIRED TORQUE IN THE SAME ORDER AS THE INITIAL TIGHTENING.

THE THREADS SHALL BE BURRED AT THE NUT USING A CENTER PUNCH TO PREVENT NUT FROM LOOSENING.

POST LENGTH QUANTITY SHOWN ON PLANS INCLUDES STUB.

1" X 2-1/2" HIGH STRENGTH BOLTS FOR PIPE POSTS SHALL BE OF THE DESIGNATION AASHTO M 164 OR ASTM A 449. ALL OTHER H.S. BOLTS SHALL BE OF THE DESIGNATION AASHTO M 164.

FURNISH TWO .012"± AND TWO .0032"± THICK SHIMS PER POST FROM BRASS SHIM STOCK OR STRIP, DESIGNATION ASTM B 36. SHIM AS REQUIRED TO PLUMB POST.

HIGH STRENGTH BOLTS WITH HEX NUT AND THREE WASHERS WITH EACH BOLT ARE TO BE GALVANIZED.

OPTIONAL HOLES (13/16" ROUND FOR "I" SHAPE POSTS AND  $\frac{9}{9}$ " ROUND FOR PIPE POST BASE PLATES) AS SHOWN IN ELEVATIONS" ARE TO BE USED AS AID FOR GALVANIZING ONLY.

SIGN MOUNTING DETAILS
BREAKAWAY ASSEMBLIES FOR
GROUND MOUNTED SIGNS

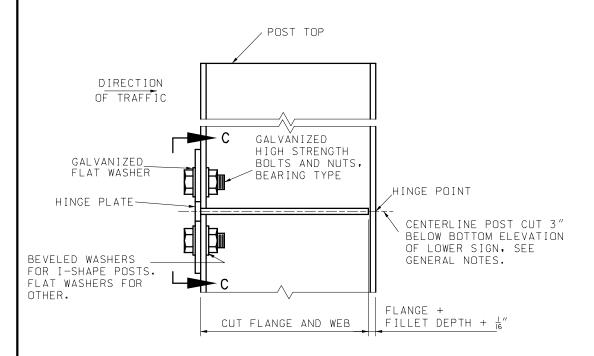
DATE:

EFFECTIVE: 06-01-2006 903.03BC 1

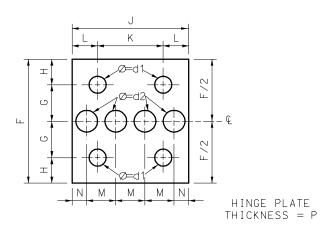
WIDE	FLANG	E STRU	CTURAL	STEEL	POSTS	DESIG	N DATA
POST NOM. WE		WEI	GHT		FLA	NGE	WEB
DES. NO.	SIZE (IN.)	LB/FT	LB/IN	DEPTH (IN.)	WIDTH (IN.)	THICK (IN.)	THICK (IN.)
1	W6	9	0.75	5 7/8	4	<u>3</u> 16	<u>3</u> 16
2	W6	15	1.25	6	9	1/4	1/4
3	W8	18	1.50	8 = 8	5	<u>5</u> 16	1/4
4	W10	22	1.83	10	5 <del>3</del>	<u>3</u> 8	1/4
5	W10	26	2.17	103	5 <del>3</del>	<u>7</u> 16	1/4
6	W12	26	2.17	12 🖁	6 <del> </del>	<u>3</u> 8	1/4

		HINGE PLATE DATA TABLE												
	POST DESIGN NO.	F (IN.)	G (IN.)	H (IN.)	J (IN.)	K (IN.)	L (IN.)	M (IN.)	N (IN.)	d1 (IN.)	d2 (IN.)	P (IN.)	BOLT DIA. (IN.)	WT. (EA.) (LBS.)
ĺ	1	4 <del> </del>	1	1 <del> </del> 8	4	2 <del> </del>	7 8	1	<u> </u>	9 6	<u>3</u> 4	<u>3</u> 16	<u> </u> 2	0.76
	2	5	1 1/4	1 1/4	6	3 <del> </del>	1 1/4	1 ½	<u>3</u>	116	1 1/4	1/4	5 8	1.67
	3	5	1 1/4	1 1/4	5 4	$2\frac{3}{4}$	1 1/4	1 4	<u>3</u> 4	<u> </u>	1 <u>l</u>	4	IJω	1.51
	4	6	1 ½	1 1/2	5 <del>3</del>	2 3/4	1 ½	1 3/8	1 <u>3</u>	1 <u>3</u>	1 1/8	5 6	<u>3</u>	2.52
	5	6	1 ½	1 ½	5 3/4	$2\frac{3}{4}$	1 ½	1 3/8	1 <u>3</u>	13 6	1 1/8	516	<u>3</u> 4	2.52
	6	6	1 ½	1 ½	6 <u>1</u>	3 ½	1 ½	1 5/8	13	13 6	1 5 16	5 6	<u>3</u>	2.79

THE WEIGHT OF STRUCTURAL STEEL POSTS SHOWN IN THE CONTRACT HAS BEEN COMPUTED USING THE WEIGHTS SHOWN.



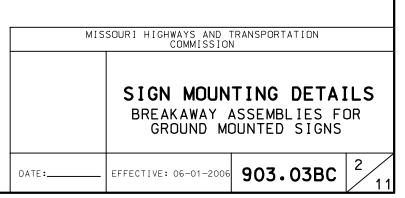
ELEVATION
HINGE PLATE DETAIL

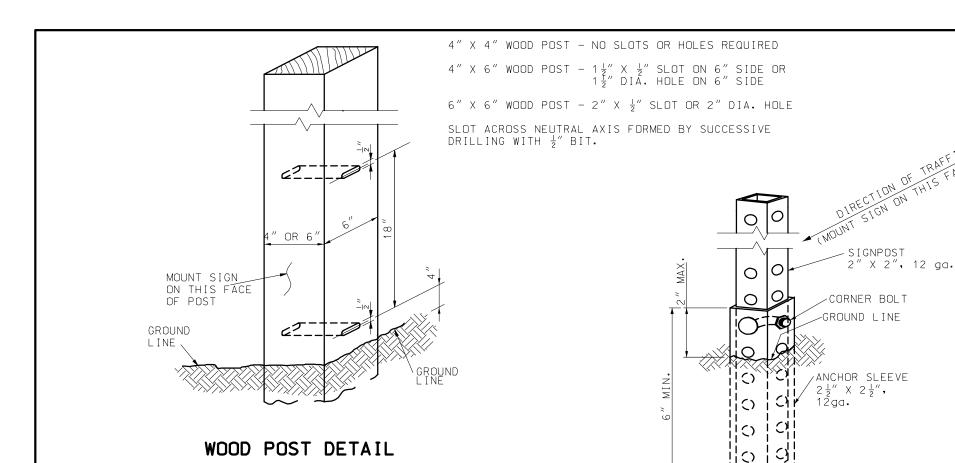


ALL HOLES SHALL BE DRILLED. ALL PLATE CUTS SHALL PREFERABLY BE SAW CUTS. HOWEVER: FLAME CUTTING WILL BE PERMITTED PROVIDED ALL EDGES ARE GROUND.

HINGE PLATE SHALL BE FABRICATED FROM ASTM A 36 STRUCTURAL STEEL.

ELEVATION C-C





(MOUNT SIGN ON THIS FACE OF POST)

GROUND

LINE

THE SIGNPOST IS ATTACHED TO THE ANCHOR SLEEVE WITH THE CORNER BOLT PER MANUFACTURER'S SPECIFICATION.

IN TEMPORARY INSTALLATIONS, A SPLICE MAY BE POSITIONED ENTIRELY BETWEEN 18" AND 60" ABOVE GROUND LINE TO ACCOMMODATE READILY AVAILABLE STOCK. THE SPLICE SHALL CONSIST OF A 12 INCH PIECE OF 13/4 INCH TUBE, INSERTED 6" INTO BOTH THE UPPER AND LOWER SIGNPOST SECTIONS AND CORNER-BOLTED AT BOTH ENDS.

## PERFORATED SQUARE STEEL TUBE POST DETAIL

SPLICE SHALL BE POSITION ENTIRELY BETWEEN GROUND LINE AND 18" ABOVE GROUND LINE.

IN TEMPORARY INSTALLATIONS, THE SPLICE MAY BE POSITIONED BETWEEN 18" AND 60" ABOVE GROUND LINE.PLACED TO ENTIRELY ELIMINATE THE NEED FOR AN ADDITIOAL SPLICE WHEN READILY AVAILABLE STOCK IS USED.

ONLY ONE SPLICE WILL BE ALLOWED PER POST.

USE OF SPLICE IS OPTIONAL.

		POST TYPE	
SIGN AREA (SQ.FT.)	U-CHANNEL	WOOD	PERFORATED SQUARE STEEL TUBING
≤ 10	1 - 3.0 LB./FT.	1 - 4" X 4"*	1 - 2" 12 GA*
> 10 ≤ 16	2 - 3.0 LB./FT.	2 - 4" X 4" 1 - 4" X 6"*	2 - 2" 12 GA.
> 16 ≤ 24	2 - 3.0 LB./FT.	2 - 4" X 6"	3 - 2" 12 GA.**
> 24 ≤ 30	3 - 3.0 LB./FT.	2 - 4" X 6"	N/A
> 30 ≤ 50	N/A	2 - 6" X 6"	N/A

<sup>\*</sup> SIGNS GREATER THAN 4 FEET IN WIDTH, EXCEPT DIAMOND SHAPE SIGNS, REQUIRE TWO POSTS.

#### POST SIZE REQUIREMENTS

GENERAL NOTES:

ALL POSTS SHALL BE EMBEDDED A MINIMUM OF 3 FEET.

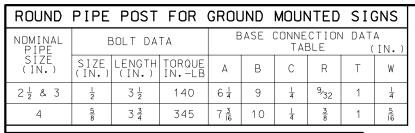
MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION							
		Y SIGNING TING DETAILS					
DATE:	EFFECTIVE:06-01-2006	903.03BC	3 11				

U-CHANNEL POST DETAIL

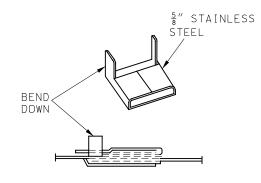
FOUR 5" GALVANIZED ASTM A 449 BOLTS, NUTS

AND WASHERS

<sup>\*\*</sup> REQUIRES SLIP BASE PER MANUFACTURER'S RECOMMENDATION.

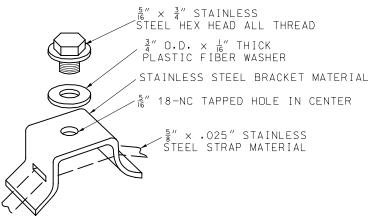


ROUN	ROUND PIPE POST AND FOOTING DATA TABLE										
NOM.	WEI	GHT	STUB	F001	ΓING	CONCRETE					
SIZE (IN.)	LBS/FT	LBS/IN	LENGTH	DIA.	DEPTH	C.Y.					
2 <del>1</del>	5.79	0.48	4'- 3½"	12"	4′-6″	0.13					
3	7.58	0.63	4'- 3½"	12"	4′-6″	0.13					
4	10.79	0.90	5'- 3½"	18"	5′-6″	0.36					



VIEW SHOWING ENDS OF STRAP, CLAMPED IN SEAL

STRAP SEAL



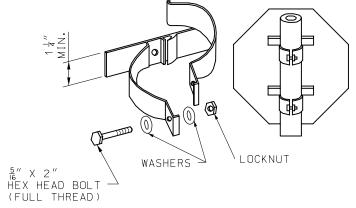
#### FLARED LEG SIGN BRACKET

SECTION C-C

FOUNDATION DETAIL

SLIP BASE ASSEMBLIES

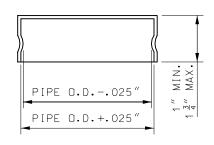
CLASS B OR B1 CONCRETE



ASTM B 308, 6061-T6 OR 6063-T6, ALUMINUM ALLOY EXTRUSIONS



ROLLED CRIMP TO ENGAGE PIPE O.D.



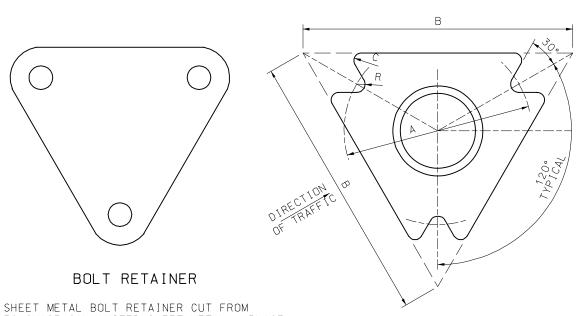
FRICTION CAP

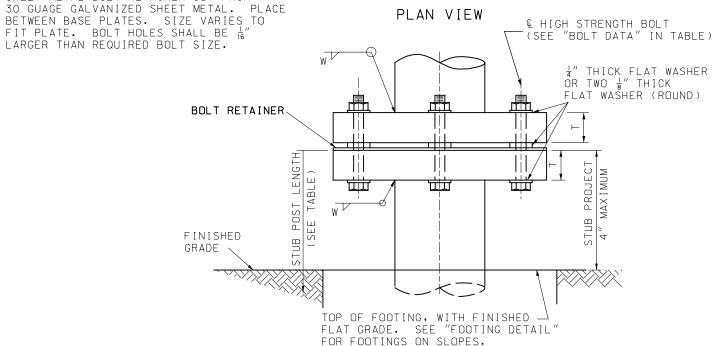
GENERAL NOTE:

REFER TO THE GENERAL NOTES ON SHEET 1.

	SIGN	POST F 30 SQL	FOR SI	EET	ILS
DATE:	EFFECTIVE: (	06-01-2006	903.	03BC	4

MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION



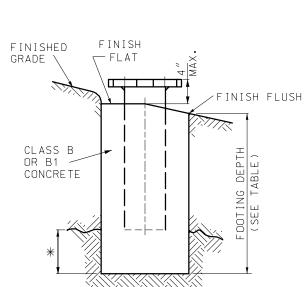


ELEVATION

(STEEL PIPE POST BASE CONNECTION)

MULTI-DIRECTION SLIP BASE

\* PIPE 3" DIA. AND UNDER: 2' MAXIMUM IN ROCK, PIPE OVER 3" DIA.; 3' MAXIMUM IN ROCK



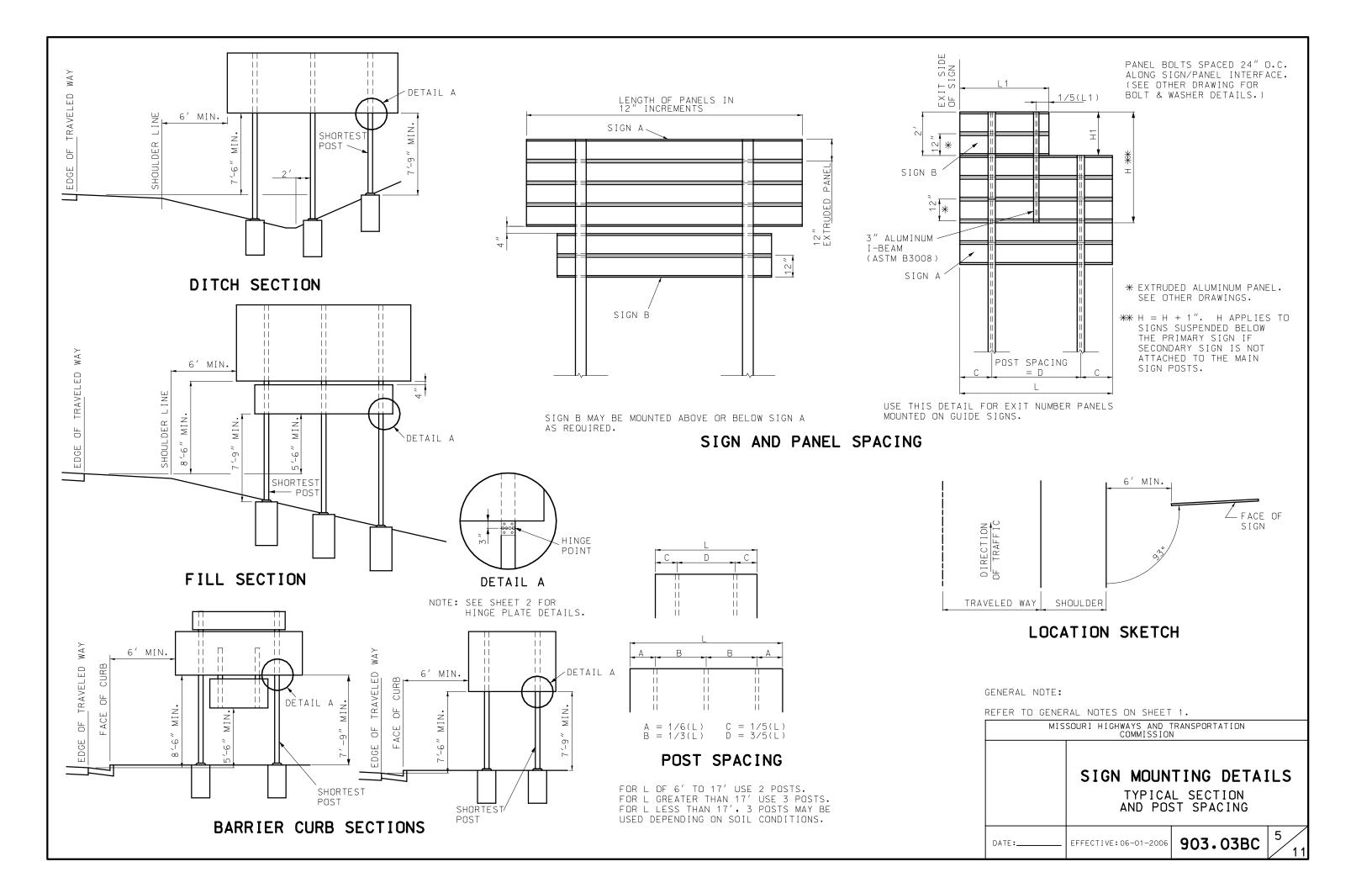
CLASS B OR B1 -CONCRETE

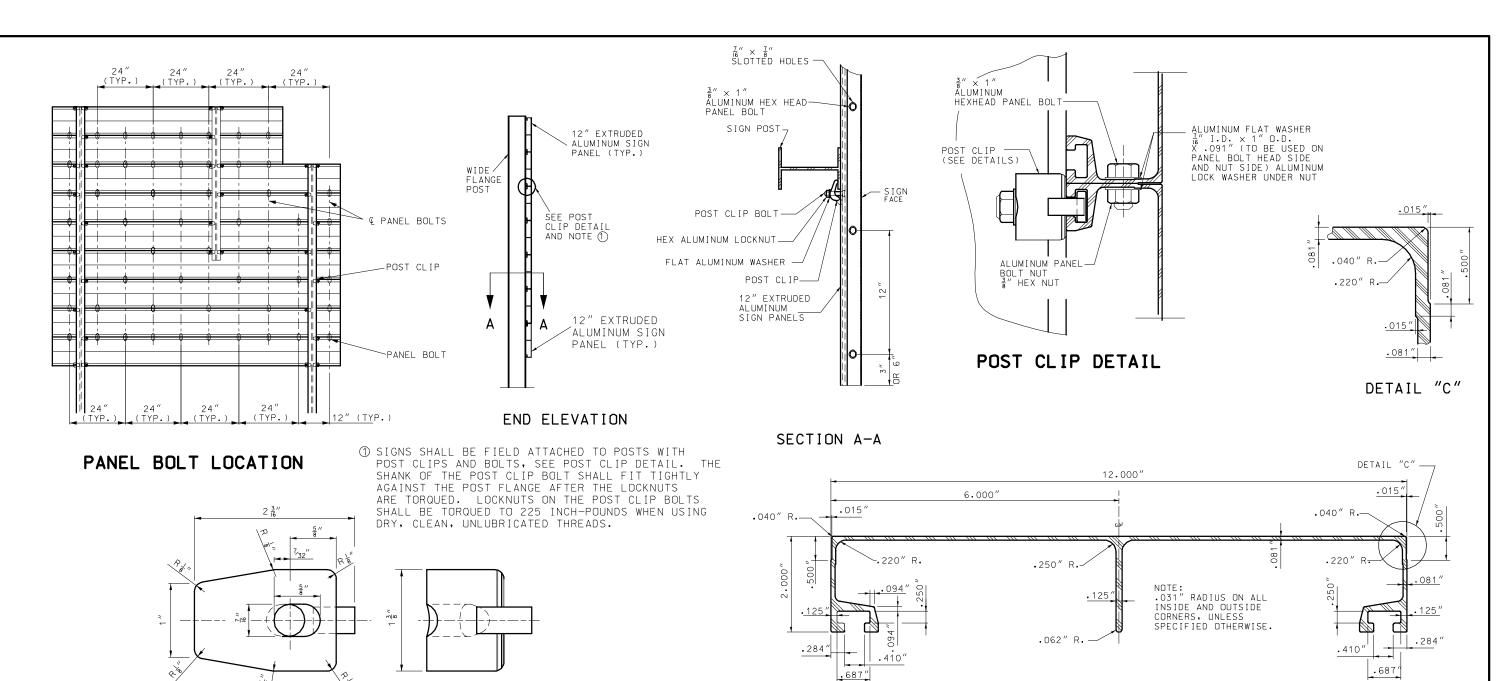
DRILLED FOOTING

ON BOTTOM OF PIPE

WELD STEEL BAR

FOOTING DETAIL





PLAN VIEW END VIEW

\_DETAIL "B"

- SERRATIONS

ELEVATION VIEW

POST CLIPS SHALL BE ASTM B 108, 356-T6 ALUMINUM ALLOY.

1-19/64"

DETAIL

DETAIL "A"

ENLARGED VIEW OF SERRATIONS

SERRATIONS

DETAIL "B"

ENLARGED DETAIL OF SERRATIONS
SAW GATING AS SHOWN
(APPROXIMATELY FLAT PERMISSABLE)

3" - 16 U.N.C. 2A THD.

3" LOCKNUT

25/64" I.D. × 1" D.D.

× .091"

## POST CLIP BOLT WITH FLAT WASHER AND LOCKNUT

NOTE: SQUARE BOLT HEAD SHOWN.
RECTANGULAR BOLT HEAD WITH
LEAST DIMENSION OF .641" MAY
BE USED.

BOLT  $-1\frac{3}{4} \times \frac{3}{8}$  ALUMINUM HEX LOCKNUT  $-\frac{3}{8}''$  ALUMINUM WASHER - ALUMINUM SIGN MOUNTING DETAILS

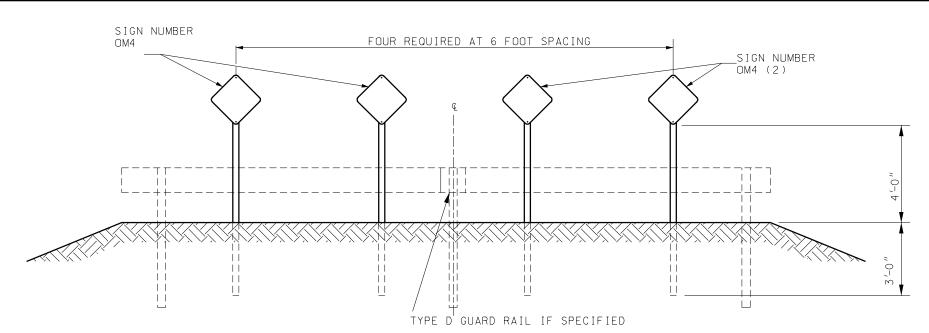
EXTRUDED ALUMINUM PANEL
DETAILS

DATE:\_\_\_\_\_ EFFECTIVE: 06-01-2006 903.03BC 6
11

EXTRUDED ALUMINUM PANEL

MINIMUM WT. =  $2.40 \, \text{LBS}$ ./FT.

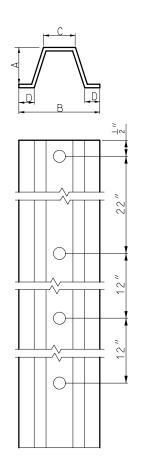
NOTE: MINIMUM WEIGHT AND THICKNESS DIMENSIONS SHOWN. HEAVIER PANELS MAY BE USED.



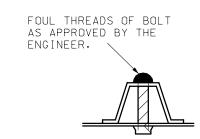
### MOUNTING DETAILS (END OF ROAD OR STREET)

#### TYPE 4 OBJECT MARKER SIGN OM4

(2) RED MODOT TYPE 7 REFLECTIVE SHEETING ON 0.080 SHEET ALUMINUM.



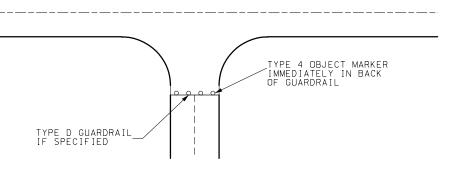
HOLE PUNCHING SHOWN IS THE MINIMUM NUMBER AND SPACING ALLOWED. THE MAXIMUM HOLE PUNCHING ALLOWED IS 흫" INCH DIAMETER HOLES, ONE INCH CENTER TO CENTER, BEGINNING ONE INCH FROM THE END AND CONTINUING THE ENTIRE LENGTH OF THE POST.



STE	STEEL OBJECT MARKER POST								
LIMITS	LBS/FT	DIMENSIONS - INCHES							
LIMITIS	(3)	А	В	С	D				
MIN.	1.80	1 1/4	2 ½	31/ <sub>32</sub>	15/32				
MAX.	2.25	1 <del>5</del> 8	3 🕹	1 <del> </del>	23 <sub>/32</sub>				

(3) WEIGHT BEFORE GALVANIZING OR PUNCHING. LIMITS SHOWN ARE ABSOLUTE. NO FURTHER WEIGHT, DIMENSIONAL OR COMMERCIAL TOLERANCE WILL BE ACCEPTABLE.

OBJECT MARKER POST AND FASTENER DETAILS



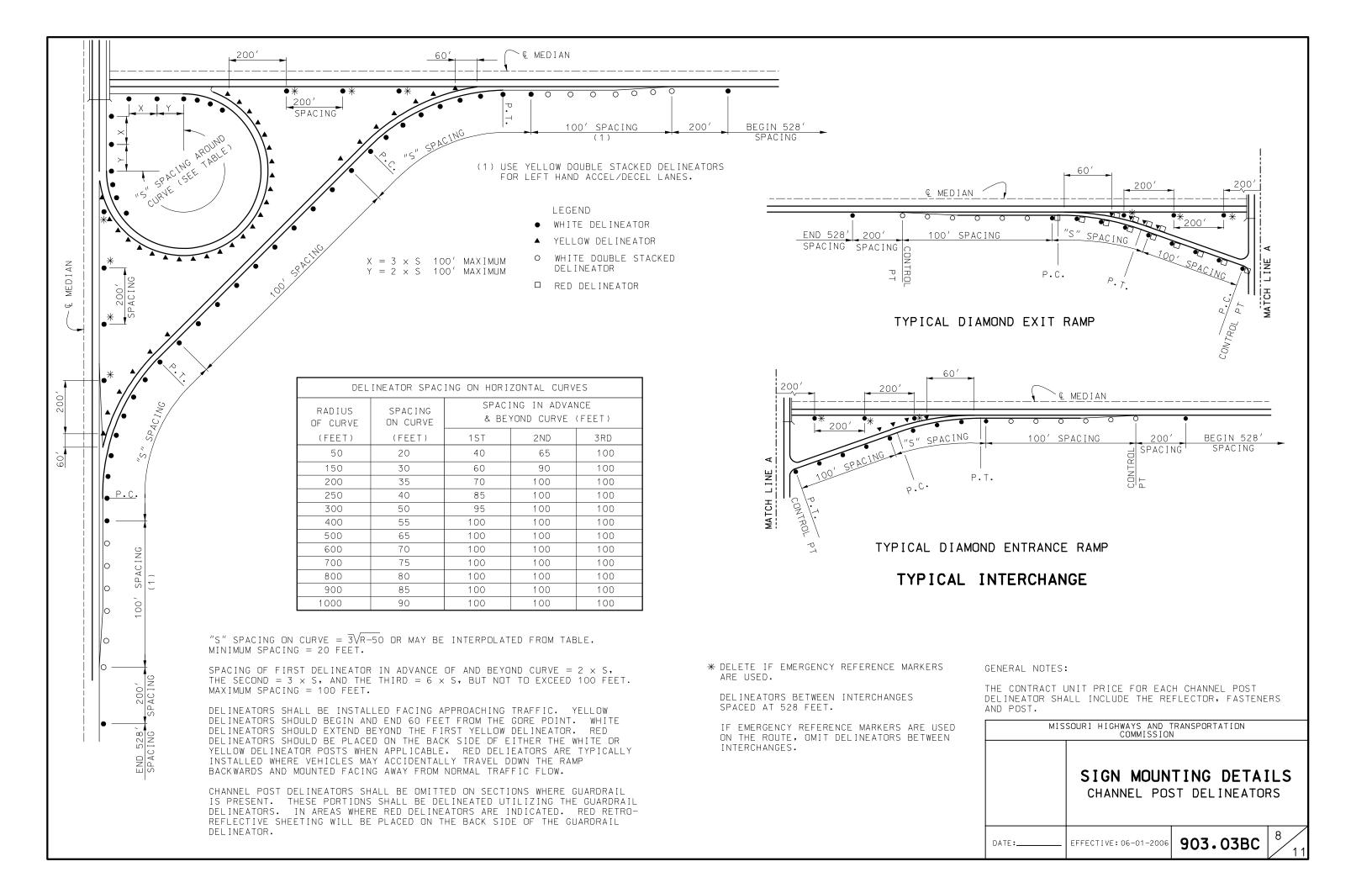
TYPICAL ROAD CLOSED

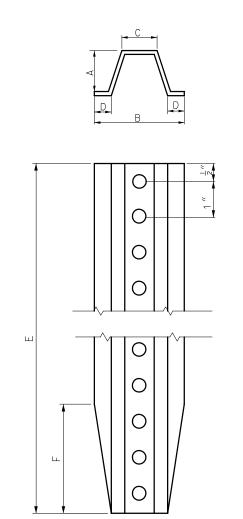
GENERAL NOTES:

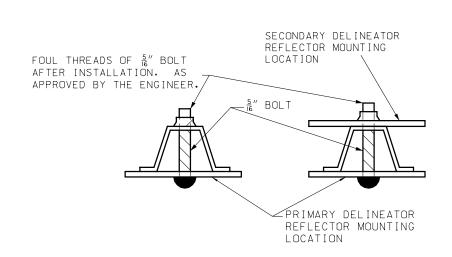
THE CONTRACT UNIT PRICE FOR EACH MILE MARKER AND TYPE 4 OBJECT MARKER SHALL INCLUDE SIGN PANEL, REFLECTIVE SHEETING, AND POST, REGARDLESS OF LENGTH.

MIS	SOURI HIGHWAYS AND 1 COMMISSION		
	DELINEATORS	TING DETAI , mile marke ect markers	
DATE:	FFFFCTIVE: 06-01-2006	903.03BC	7/

903.03BC





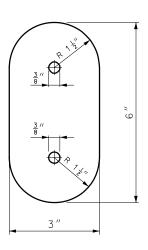


HOLE PUNCHING TO EQUAL  $\frac{3}{8}$ " DIAMETER HOLES, ONE INCH CENTER TO CENTER, BEGINNING ONE—HALF INCH FROM THE END AND CONTINUING THE ENTIRE LENGTH OF

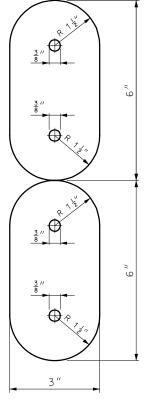
	DELINEATOR POST										
LIMITS	LBS/FT		DIMENSIONS - INCHES								
L LIMII 12	(2)	А	В	С	D	E	F				
NOMINAL	1.12	1	2 4	7/8	3 8	84	1				
TOLERANCE	± 5%	± 1/8	± <del> </del> 8	±	±	±1	± 1/4				

(2) WEIGHT BEFORE GALVANIZING OR PUNCHING.

DELINEATOR POST AND FASTENER DETAILS



CHANNEL POST DELINEATOR REFLECTOR



DOUBLE STACKED CHANNEL POST DELINEATOR REFLECTOR

#### EDGE OF EDGE OF TRAVELED WAY TRAVELED WAY EDGE OF TRAVELED WAY MIN. EDGE OF

FACE OF L

SHOULDER MOUNTED

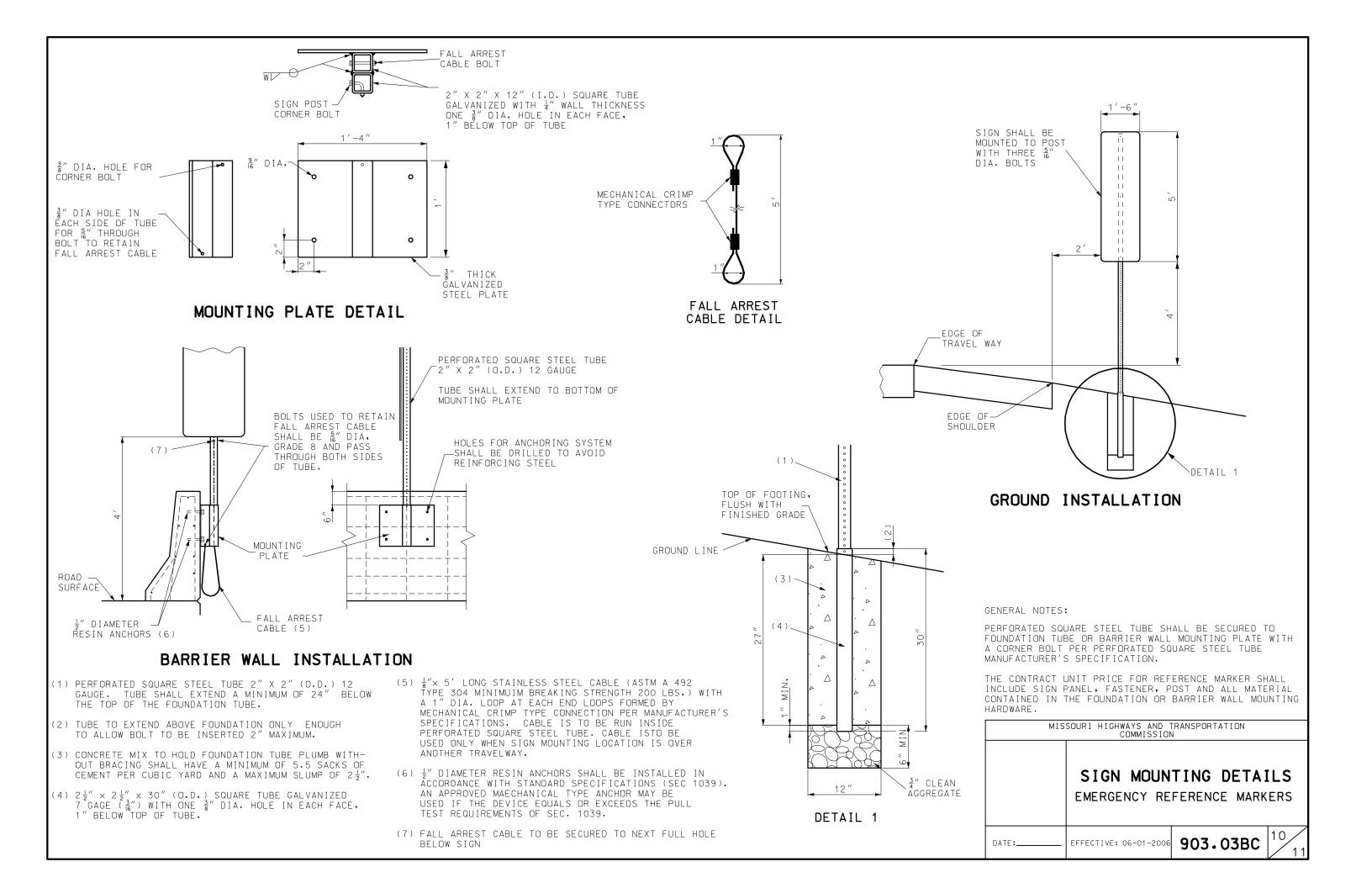
SHOULDER

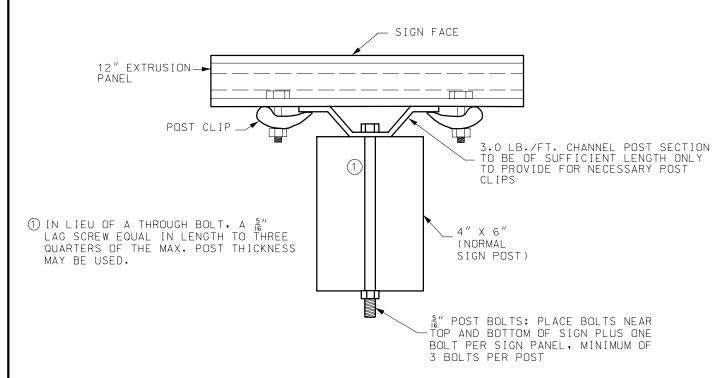
OUTSIDE BARRIER CURB

NARROW PAVED MEDIAN

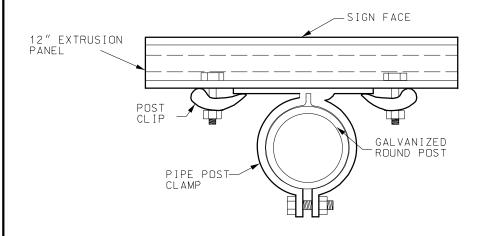
DELINEATOR MOUNTING DETAILS

MISSOURI HIGHWAYS AND TRANSPORTATION COMMISSION SIGN MOUNTING DETAILS CHANNEL POST DELINEATORS 903.03BC DATE:\_\_\_ EFFECTIVE: 06-01-2006



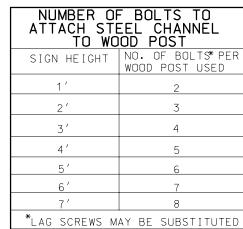


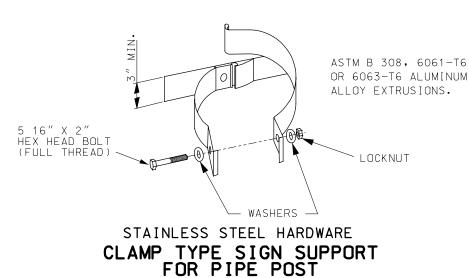
# MOUNTING DETAILS FOR EXTRUDED PANELS ON WOOD 4" X 6" POST



PLAN VIEW

## MOUNTING DETAILS FOR EXTRUDED PANELS ON ROUND PIPE POST







ROUND POST

POST

CLIPS

12 "

EXTRUDED PANEL

12 "

SIGN MOUNTING DETAILS

EXTRUDED PANEL ATTACHMENTS
FOR SIGNS 30 SQ. FT.
OR SMALLER

DATE:

EFFECTIVE: 06-01-2006 903.03BC 11

3" WIDE PIPE POST CLAMPS

(ALUMINUM EXTRUDED)

—RIB

## TYPICAL POST CLIP MOUNTING DETAILS FOR ROUND PIPE POSTS

PIPE POST DATE:\_\_\_\_\_ EFFECTIVE: 06